

CLAIMS

1. A decorative material comprising a surface layer and a base material layer laminated and integrated on a rear surface thereof, characterized in that the surface layer comprises at least a surface resin layer made of a cured material of an ionizing radiation curing resin, a blocking layer for blocking an ooze out of an uncured material of a thermosetting resin, and an impregnated paper layer formed by a paper impregnated with the thermosetting resin and cured, laminated from a surface side; and at least an uppermost surface of the base material layer comprises the impregnated paper layer formed by the paper impregnated with the thermosetting resin and cured.

2. The decorative material according to claim 1, characterized in that the blocking layer has an embodiment of an impregnated blocking layer impregnated in an inside of a surface side of the paper comprising the impregnated paper layer.

3. The decorative material according to claim 2, characterized in that a pattern ink layer is provided between the surface resin layer and the impregnated blocking layer.

4. The decorative material according to claim 1, characterized in that the blocking layer has an embodiment

of an independent blocking layer present on a surface side of the impregnated paper layer without being impregnated in the impregnated paper.

5. The decorative material according to claim 4, characterized in that a pattern ink layer is provided either between the surface resin layer and the independent blocking layer, or between the independent blocking layer and the impregnated paper layer.

6. The decorative material according to claim 1, characterized in that the blocking layer has both an embodiment of an independent blocking layer present on a surface side of the impregnated paper layer without being impregnated in the impregnated paper and an embodiment of an impregnated blocking layer impregnated in an inside of a surface side of the paper comprising the impregnated paper layer.

7. The decorative material according to claim 6, characterized in that a pattern ink layer is provided either between the surface resin layer and the independent blocking layer, or between the independent blocking layer and the impregnated blocking layer.

8. The decorative material according to any one of claims 1 to 7, characterized in that the blocking layer comprises

a cured material of a two component curing type urethane resin.

9. The decorative material according to any one of claims 1 to 8, characterized in that the surface resin layer comprises the cured material of the ionizing radiation curing resin including an alkylene oxide modified polymerizable compound.

10. A decorative sheet characterized by comprising the decorative material according to any one of claims 1 to 9 and a base material to be adhered.